



## Billionaire's Ultimate Acquisition (The Chatsfield)

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### **Billionaire's Ultimate Acquisition (The Chatsfield)** From Mills & Boon

He Won't Take 'No' For An Answer! Isabelle Harrington is furious when arrogant playboy Spencer Chatsfield becomes her new boss. He's also the man who shattered her heart years ago. The only thing she can't stand more than Spencer is the sizzling chemistry still burning between them! Months of meticulous planning has led Spencer to this ultimate acquisition. The only thing standing in his way is delicious Isabelle. He'll just have to seduce her into compliance! Except Isabelle is keeping a secret...one that will raise the stakes higher than ever before. Welcome to The Chatsfield, New York!

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### **Editorial Review**

#### **About the Author**

Melanie Milburne read her first Harlequin at age seventeen in between studying for her final exams. After completing a Masters Degree in Education she decided to write a novel in between settling down to do a PhD. She became so hooked on writing romance the PhD was shelved and soon after she was signed on to the London office of Harlequin Mills and Boon line, becoming the first not previously published Australian author to be contracted for the Presents line in over a decade.

### **Users Review**

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##### **Laura Dumas:**

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